

Orlock Steel

100° Countersunk Head

Before Installation

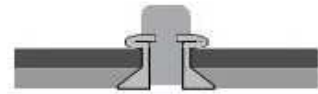
After Installation

Body Material: Low Carbon Steel

Body Finish: Zinc Plated Cr VI free

Mandrel Material: Medium Carbon Steel

Mandrel Finish: Zinc Coated Cr VI free



Dimensions - Nominal (millimeter)

Forces - Nominal (Kgf)

		ART. No		MIN	MAX						
4.8	4.9-5.1	L48115K	11.5	3.5	6.0	1.8	8.5	3.0	300	340	4,000
		L48140K	14.0	6.0	8.5				400		3,000
		L48165K	16.5	8.5	11.0				500		3,000
		L48190K	19.0	11.0	13.5				600		2,500
6.4	6.6-6.8	L64115K	11.5	3.8	5.8	2.0	10.0	4.2	550	560	2,000
		L64125K	12.5	4.8	6.8				650		2,000
		L64135K	13.5	5.8	7.8				750		2,000
		L64155K	15.5	7.8	9.8				950		2,000
		L64175K	17.5	9.8	11.8				1050		2,000
		L64195K	19.5	11.8	13.8						2,000
		L64215K	21.5	13.8	15.8						2,000
		L64235K	23.5	15.8	17.8						1,000



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